

Abstract

A curling machine provided with an adjusting device for evenly winding elongated workpieces into spirals, ~~comprises~~ includes a machine frame [(1)] sustaining a horizontal worktable [(2)]; a vertical axis mandrel for a curling tool [(4)] and provided with a counteracting ~~means—(26)~~ of device for acting on elongated workpieces passing through ~~the~~ the worktable [(2)]. The counteracting ~~means—(26)~~ device is connected to an actuator in the form of an oleodynamic cylinder [(26)] which is fixed on the worktable [(2)] and provided with a rod [(23)] carrying a tool holder [(24)] in the free end of the rod, ~~the~~ the vertical axis mandrel [(3)] being removable from the ~~horizontal~~ worktable [(2)].